

320-00 AQUA BORNE BLOCKOUT/UNDERCOAT – WHITE

This undercoat is a water borne, highly pigmented, very sandable product designed as a first coat under flat, semi-gloss and full gloss enamels. Improves the finish coat work by flowing out to a very dense, smooth uniform foundation without laps or brushmarks. Bonds well to most surfaces.

USES: For interior surfaces such as wood, plaster, drywall, concrete, concrete block, primed or painted metal. Excellent for application over vinyl or plastic coated wallcovering as a base coat for subsequent finish coats. Exterior surfaces, primed or painted metal, concrete, concrete block or vinyl

MATERIAL PREPARATION: Stir thoroughly before use. Thin sparingly with water if needed.

SURFACE PREPARATION: All surfaces should be cleaned of chalk, dust dirt, grease, oil or wax. Imperfections on new plaster or drywall should be repaired with patching plaster and sanded smooth. New plaster must age at least three weeks before painting. Fill nail holes in wooden surfaces with wood putty and sand smooth. Sand undercoat on wood surfaces before applying finish coats.

APPLICATION: Use universal colorants for tintin. Apply with roller, bristle brush or spray. Do not apply at temperatures below 55°F. For best results, apply full even coats and work to a wet edge. Avoid excessive brushing or rolling.

AIRLESS SPRAY: Use spray equipment capable of maintaining 80-100 lbs. Input pressure with a 28:1 to 30:1 input pump. Use .017 to .031 inch tips.

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PRODUCT SPECIFICATIONS

<u>COLOR:</u>	White only
<u>60° GLOSS:</u>	6 max.
<u>85° SHEEN:</u>	Low
<u>VEHICLE:</u>	100% acrylic resin
<u>PIGMENTATION:</u>	Titanium dioxide, talc and EPA approved silicates. All pigments are free of heavy metals and toxic materials.
<u>SOLVENT:</u>	Water and EPA exempt glycol. VOC 86g/L; 0.72 lbs/gal.
<u>FLAMMABILITY:</u>	N/A
<u>% VEHICLE SOLIDS (WEIGHT):</u>	17
<u>% PIGMENT (WEIGHT):</u>	39
<u>% SOLVENT (WEIGHT):</u>	44
<u>% TOTAL SOLIDS (WEIGHT):</u>	56
<u>% TOTAL SOLIDS (VOLUME):</u>	38
<u>VISCOSITY:</u>	95-105 KU
<u>THEORETICAL COVERAGE:</u>	300 sq.ft/gal=5.3 wet mils=2.9 dry mils 400 sq.ft/gal=4.0 wet mils=2.2 dry mils 500 sq.ft/gal=3.2 wet mils=1.8 dry mils
<u>RECOMMENDED COVERAGE:</u>	400 square feet per gallon at 4 wet mils
<u>WEIGHT PER GALLON:</u>	11.73 lbs.
<u>DRY, SET TO TOUCH:</u>	30 minutes
<u>DRY HARD:</u>	3 hours (recoat)
<u>CLEAN UP SOLVENT:</u>	Water
<u>TYPE OF CURE:</u>	Universal colorants
<u>TINTING:</u>	